



FITTING INSTRUCTIONS

ARBBF2

ARB fibreglass flares are of very high quality and should not used in natural form. This is a raw fibreglass finish and although minor flaws may be found in the surface, this does not indicate a faulty product. **As with body styling kits, the product needs to be fully prepared and painted to return an unblemished mirror finish, with long term durability.**

PAINTING OF FIBREGLASS FLARES RECOMMENDED TO BE DONE BY A QUALIFIED PAINTER

PREPARING & PAINTING ARB FIBREGLASS BODY FLARES

1. Wash surface using a mixture of 1 part Bodykleen to 4 parts water
2. Rinse with clean water and dry thoroughly with a clean cloth.
3. Sand with P600, taking care not to break through the gel coat, and degrease with Prepsol.
4. Apply 2 coats of epoxy surface primer, of Hyfill primer if required.
5. Sand or denib with P600-P800 then clean and pretreat with tak rag.
6. Apply basecoat /MS clearcoat for metallic colours or 2K paint for solid colour

INSTALLING THE FLARES TO THE VEHICLE

1. Fix the finishing rubber trim "A" to the top edge of the flare using a suitable adhesive.
2. Bring the flare to the vehicle mudguard lip. Refer to diagram.
3. Applying very firm pressure to the flare at point "B" and starting from the centre of the wheel arch, drill a 4mm (5/32") hole upwards through the flare and mudguard lip.
4. Pop rivet the flare through each hole.
5. Working out to each end of the flares repeat steps 5 and 6 approximately 200mm apart.
6. Repeat for all flares then clean.

